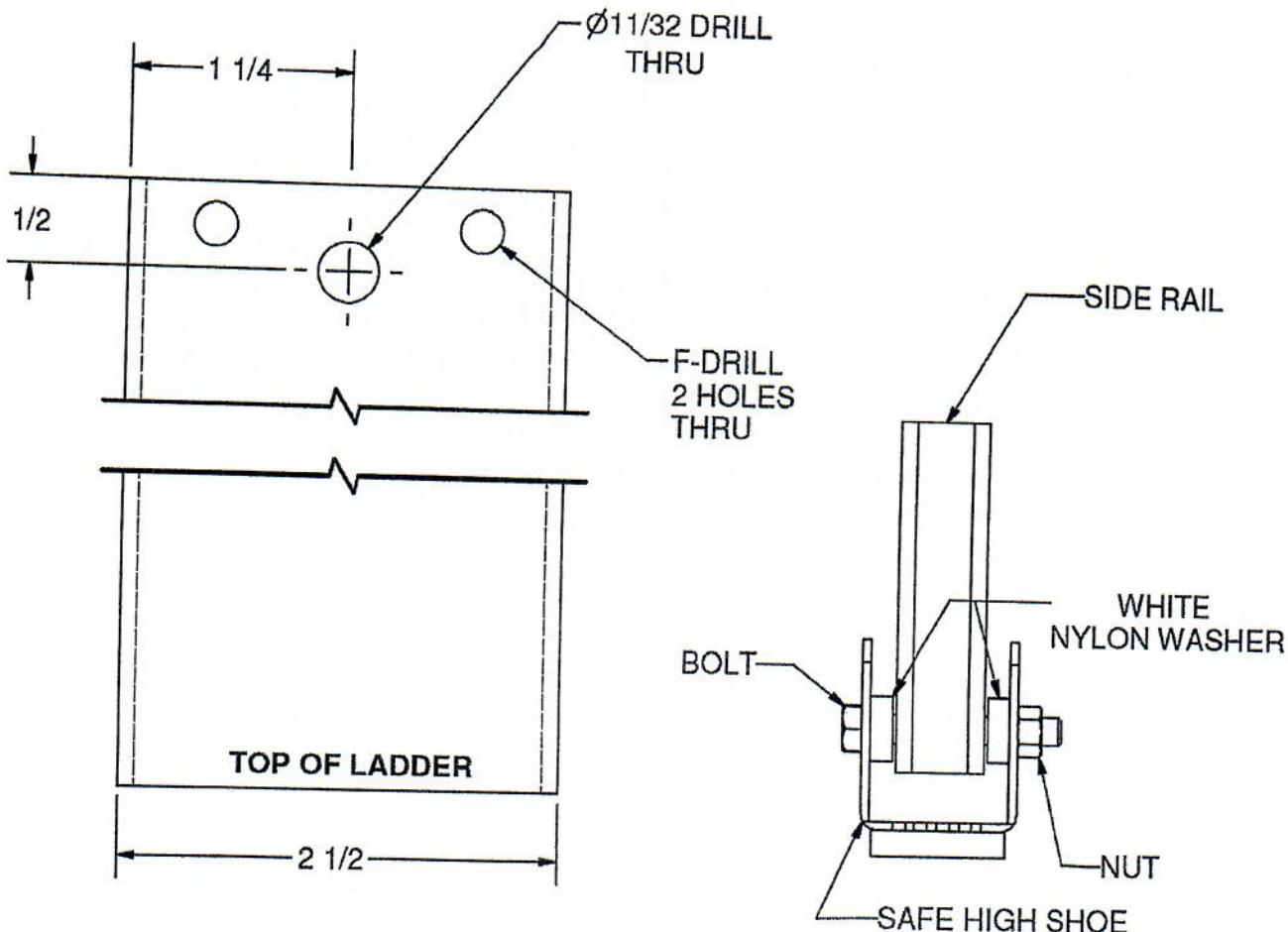


# RUBBER PLUG TO SAFETY SHOE INSTRUCTIONS

(SEE PARTS LIST REVERSE SIDE)



**Step #1** - Remove Aluminum rivets by drilling them out with an " F" drill or chisel off rolled end of rivet and punch out with punch.

**Step #2** - Remove Rubber Plug

**Step #3** - Insert wood block flush with bottom of siderail.

**Step #4** - Drill bolt hole to diagram above using 11/32" drill bit. Then drill rivet hole using an " F" drill.  
Note: Rivet holes **DO NOT** need to be measured, use existing holes.

**Step #5** - Rivet Wood Block in ladder siderail.

**Step #6** - Secure Safe high shoe to siderail utilizing Bolt, White Nylon spacers, and Locknut.  
Note : **DO NOT** overtighten, White Nylon Spacers need to just touch shoe.